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Service



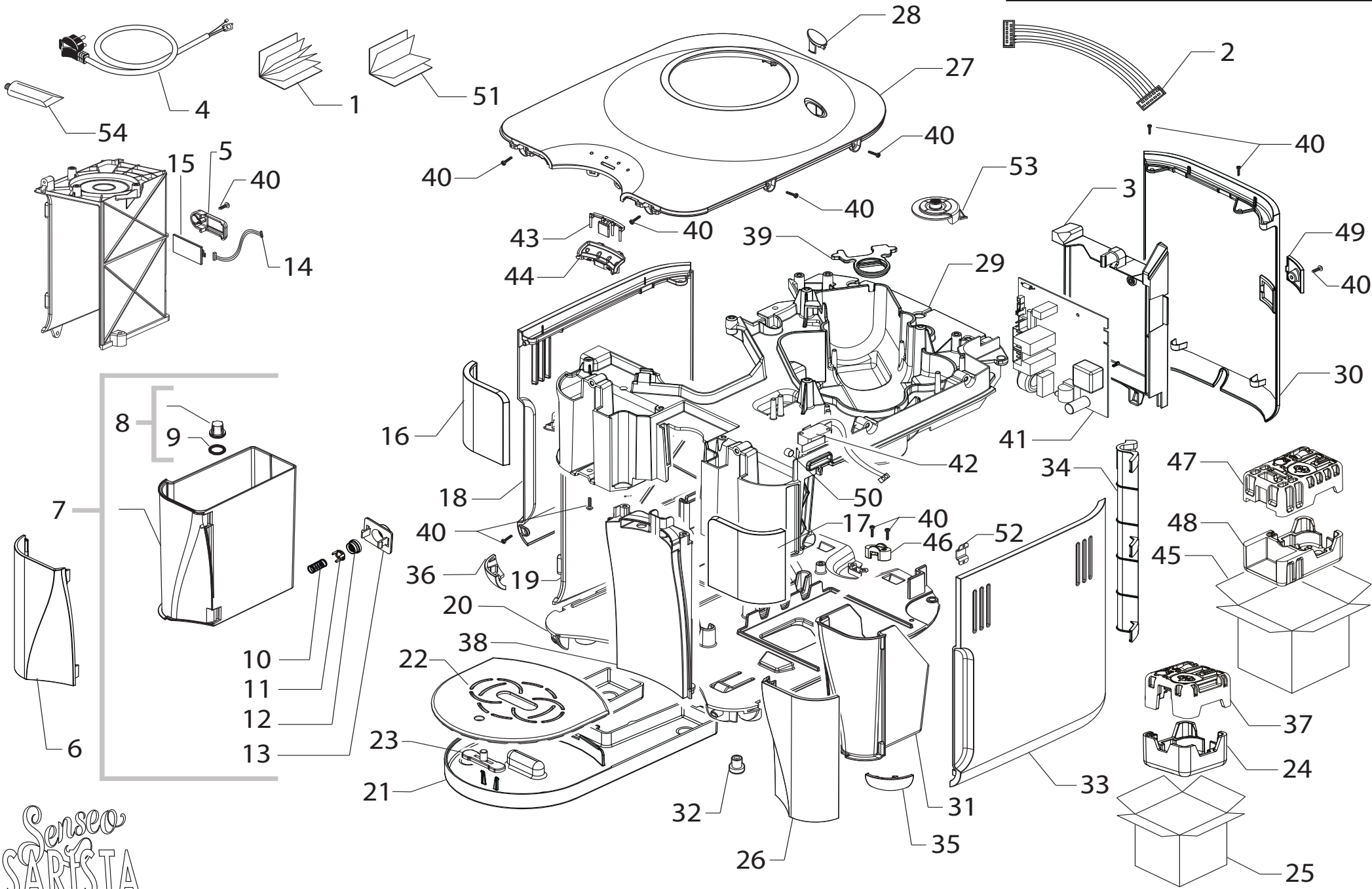
Exploded View

Contents

Table

External / Electronical components	1/8
User interface / coffee dispenser	2/8
Water system with boiler	3/8
Coffee grinder assembly	4/8
Consumable bean coffee	5/8
Gear motor	6/8
Brewing unit	7/8
Carafe	8/8

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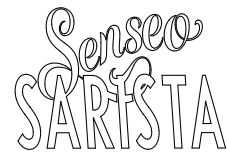
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PHILIPS HD8010/10 - HD8030/60



Cod.10003870 - 10003877

POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	15002966	996530071973	MANUAL PHI HD8010/HD8030 CLP GB/DE/FR/NL		31	17000543	996530072352	BLACK DUMP BOX CLP ASSY.	
02	17800153	996530072365	10POLES CPU-INTERF.FLAT CABLE CLP UL		32	147622800	996530016875	TRANSPARENT SILICONE FOOT	
03	17000876		BLACK CPU/PWR BOARD PROTECTION CLP		33	17001146	996530072326	CHOCOLATE DOOR RIGHT SIDE S/SCR.CLP	
04	17800157	996530072339	BLACK POWER CABLE SCHUKO L=1200		11027207	996530072407	996530072407	INK DOOR RIGHT SIDE S/SCR.CLP	
05	17001416	996530072353	BLK CAPACIT.SENSOR LOCKING INSERT CLP		34	17000880	996530072317	BLACK HINGE FOR DOOR CLP	
06	17000895	996530068095	CHOCOL/BCR WATER TANK FRONT COVER CLP		35	17000892	996530068092	CHOCOLATE RIGHT LOWER FRONT INSERT CLP	
	11026497	996530072393	INK-DEEP/BLK WATER TANK FRONT COVER CLP		11026490	996530072404	996530072404	INK RIGHT LOWER FRONT INSERT CLP	
07	17001417	996530072328	NAT/GREY WATER CONTAINER CLP ASSY.		36	17000891	996530068091	CHOCOLATE LEFT LOWER FRONT INSERT CLP	
08	224640200	996530029115	WHITE WATER CONTAINER EXT.FILTER ASSY.		11026493	996530072405	996530072405	INK LEFT LOWER FRONT INSERT CLP	
09	140328461	996530013571	EPDM OR METRIC 0190-10		37	13001444		PS-E UPPER INSERT V2 FOR BOX CLP/B	
10	11003672	996530001831	SS SPRING FOR WATER CONTAIN.VALVE P0049		38	17000897	996530068097	BCR FRONT PLATE CLP	
11	11003673	996530001832	GREY WATER CONTAINER VALVE INSERT P0049		11026506	996530072397	996530072397	DEEP/BLACK FRONT PLATE CLP	
12	11003671	996530001829	TRANSP.VALVE FOR WATER CONTAINER P0049		39	17000943	996530067866	BLK GROUND COFFEE CONT.LOWER SEAL CLP	
13	11001298	996530000733	BLACK LID FOR DUCKBILL VALVE P0049		40	12000450	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N	
14	17800165	996530068745	3POLES CONNECTOR WATER LEVEL CLP UL		41	11024550	996530071914	CPU+SW CLP 230V ASSY.	
15	11003232	996530001522	AS.CPU+SW WATER CONTAINER SENSOR V2		42	17800147	996530072379	MICROSWITCH DOOR CLP UL ASSY.	
16	17000893	996530068093	CHOCOLATE LEFT UPPER FRONT INSERT CLP		43	17000942	996530072341	TRANSP.ALARMS LIGHT GUIDE CLP	
	11026499	996530072398	INK LEFT UPPER FRONT INSERT CLP		44	17000945		BLACK.ALARMS LIGHT GUIDE SUPPORT CLP	
17	17000894	996530068094	CHOCOLATE RIGHT UPPER FRONT INSERT CLP		45	13001376		DISPLAY BOX CLP/H PHI AROMEA PLUS	
	11026501	996530072394	INK RIGHT UPPER FRONT INSERT CLP		46	17000898		BLACK CABLE CLAMP CLP	
18	17000885	996530068085	CHOCOLATE CASING LEFT SIDE CLP		47	13001368		PS-E UPPER INSERT FOR BOX CLP/H	
	11026503	996530072408	INK CASING LEFT SIDE CLP		48	13001369		PS-E LOWER INSERT FOR BOX CLP/H	
19	17000870		BLACK CASING BOTTOM INSERT CLP		49	17001297	996530072331	CHOCOLATE REAR CASING DOOR CLP	
20	17000865	996530072368	BLACK CASING BOTTOM CLP		11027539	996530072406	996530072406	INK REAR CASING DOOR CLP	
21	17000889	996530068089	CHOCOLATE DRIP TRAY CLP		50	9161.111	996530050555	MAGNET FOR FLOAT SUPERAUT.	
	11026494	996530072396	INK DRIP TRAY CLP		51	15003390		SHORT INSTR.PHI HD8010/HD8030 CLP NL	
22	11026495	996530072361	CHOCOLATE GRATE FOR DRIP TRAY CLP		52	11013220	996530069857	STEEL PLATE FOR DOOR MAGNET XSM	
	17000890	996530072401	DEEP/BLACK GRATE FOR DRIP TRAY CLP		53	17001573	996530072323	YELLOW BEAN COFFEE GRINDER INSERT CLP	
23	17000908	996530072385	RED FLOAT FOR DRIP TRAY N/S/SCR.CLP		54	11030485	996530072936	KLUBER TRIBOSTAR SIL 2 TUBE 5GR.	
24	13001445		PS-E LOWER INSERT V2 FOR BOX CLP/B						
25	13001352	996530068067	DISPLAY BOX CLP/B PHI AROMEA						
26	17000896	996530068096	CHOCOLAT./BCR DUMP BOX FRONT COVER CLP						
	11026496	996530072402	INK DEEP/BLACK DUMP BOX FRONT COVER CLP						
27	17001547	996530072344	BCR UPPER COVER CASING S/SCR.CLP						
	11026509	996530072399	DEPP/BLACK UPPER COVER CASING S/SCR.CLP						
28	17000888	996530068088	BCR UPPER COVER CASING CAP CLP						
	11026505	996530072403	DEEP/BLACK UPPER COVER CASING CAP CLP						
29	17001926		BLK COFFEEGRINDER SUPP. PLATE CLP ASSY						
30	17000886	996530068086	CHOCOLATE REAR CASING CLP						
	11026504	996530072395	INK REAR CASING CLP						

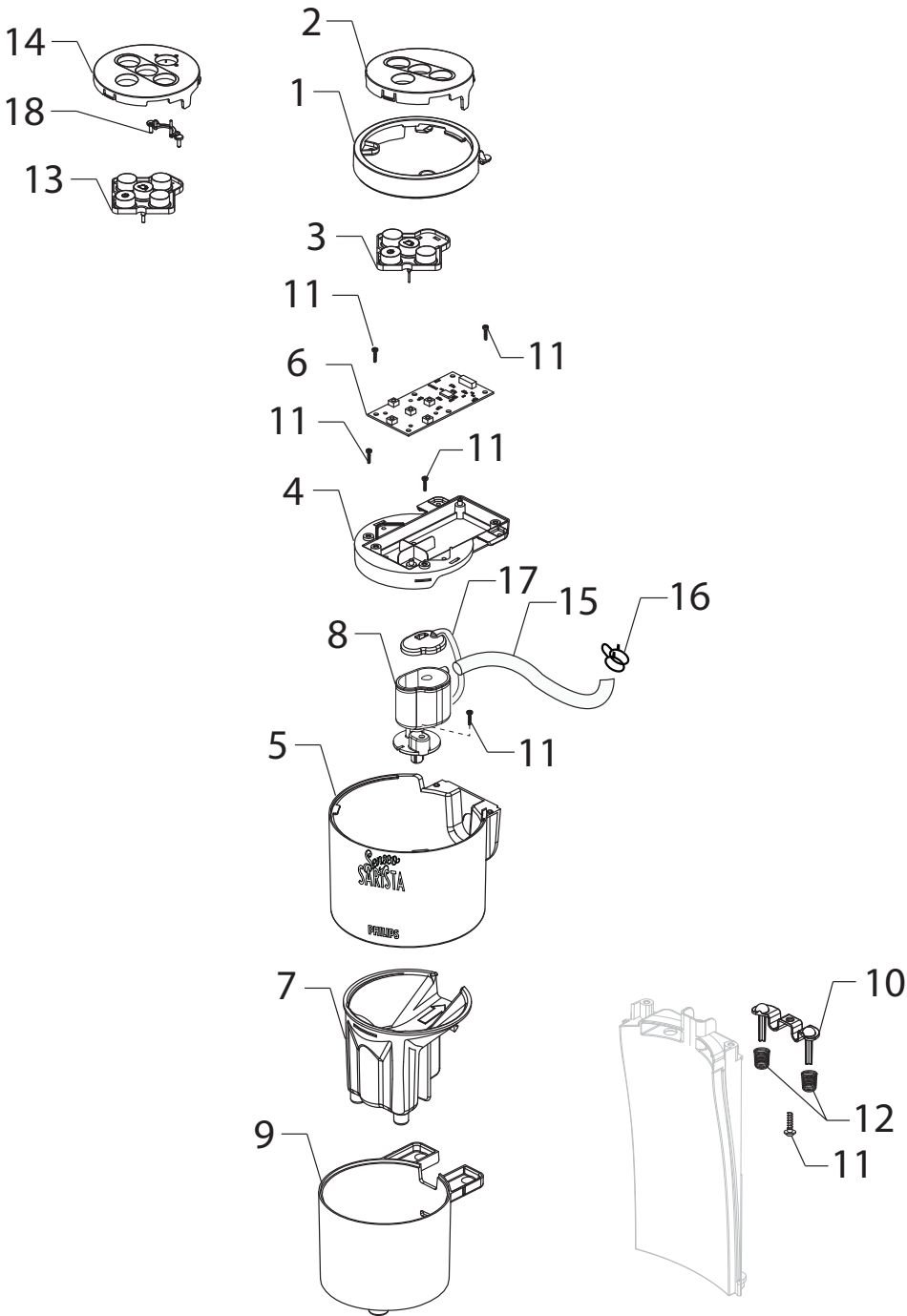


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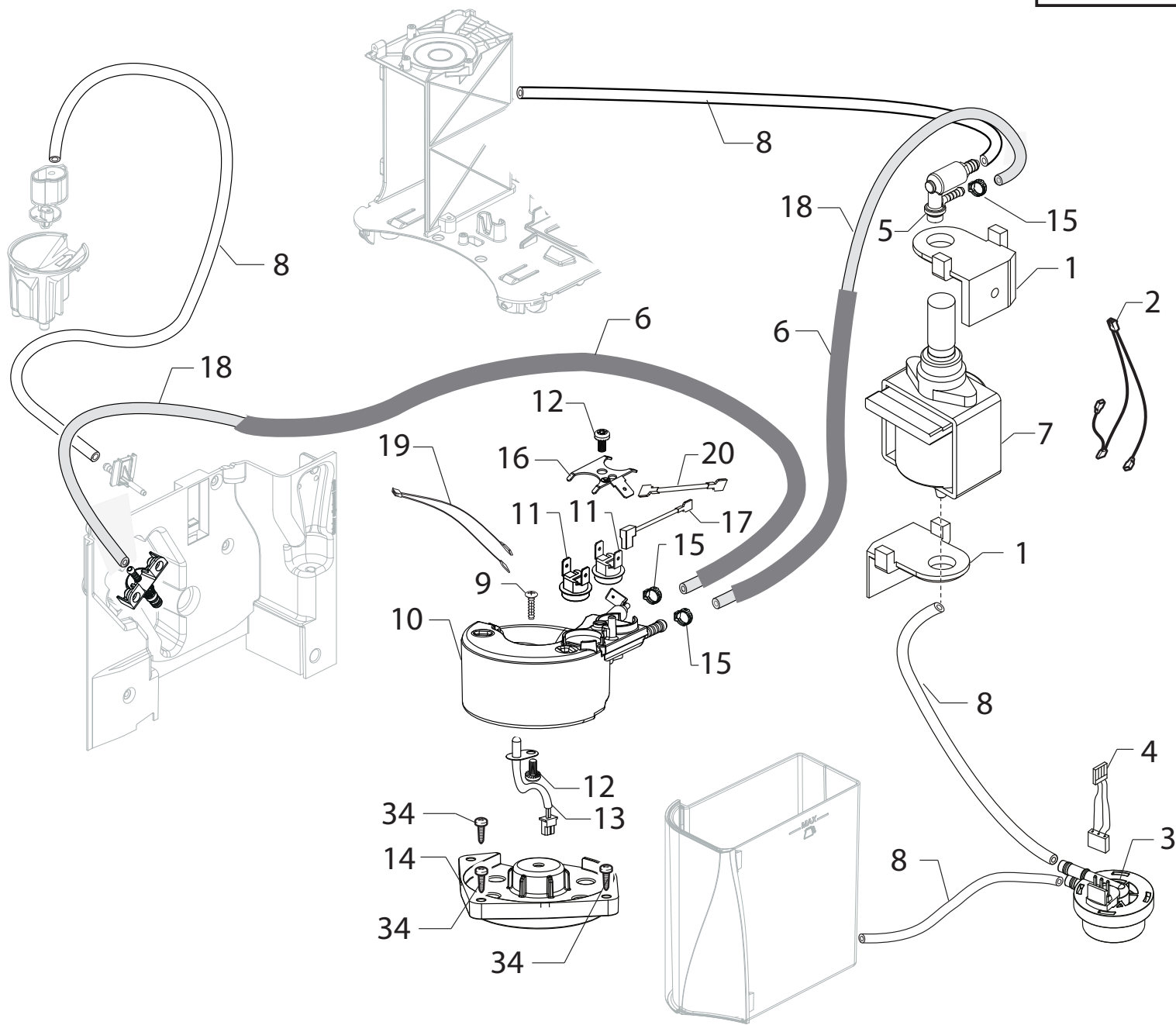
HD8010/10 - HD8030/60



Cod.10003870 - 10003877



POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	17000910	996530072369	MET/GREY TOUCH PANEL FRAME CLP						
02	17000938	996530072382	BCR 4HOLES TOUCHPANEL COVER CLP/B						
03	17001545	996530072327	BCR 4BUTTONS TOUCH PANEL S/SCR.CLP/B						
04	17000904	996530072354	BLACK KYB BOARD SUPPORT CLP						
05	17001542	996530072386	BCR COFFEE DISPENSER SUPPORT S/SCR.CLP						
	11026517	996530072389	DEEP/BLK COFF.DISPENSER SUPP.S/SCR.CLP						
06	11027218	996530072356	SCHEDA KYB - INTERFACE CLP/B						
	11024552	996530071915	KYB BOARD - INTERFACE CLP/H						
07	17000871	996530072348	BLACK INNER BODY COFFEE DISPENSER CLP						
08	17001891	996530072366	BLK COFFEE OUTLET CONNECTOR V2 CLP						
09	17000903	996530068098	BCR COFFEE DISPENSER MOBILE PART CLP						
	11026507	996530072312	DEEP/BLK COFF.DISPENSER MOBILE PART CLP						
10	17000917		BLK DISPENSER MOBILE BLOCK INSERT CLP						
11	12000450	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N						
12	11003672	996530001831	SS SPRING FOR WATER CONTAIN.VALVE P0049						
13	17001546	996530072388	BLACK 5BUTTONS TOUCH PANEL S/SCR.CLP/H						
14	17001544	996530072311	DEEP/BLK 5HOLES T.PANEL COVER S/SC.CLP/H						
15	JS01.022	996530057357	SILICONE TUBE 5X10 60SH IN ROLL						
16	184320200	996530025907	SPRING HOSE CLAMP D=9,5MM						
17	17001887	996530072332	TRANS.COFFEE OUTLET CONNEC. V2 CAP CLP						
18	17000913	996530072322	TRANSP.PRODUCTS LIGHT GUIDE CLP						
			SPOUT CREAM WHITE						
			SPOUT DEEP BLACK						



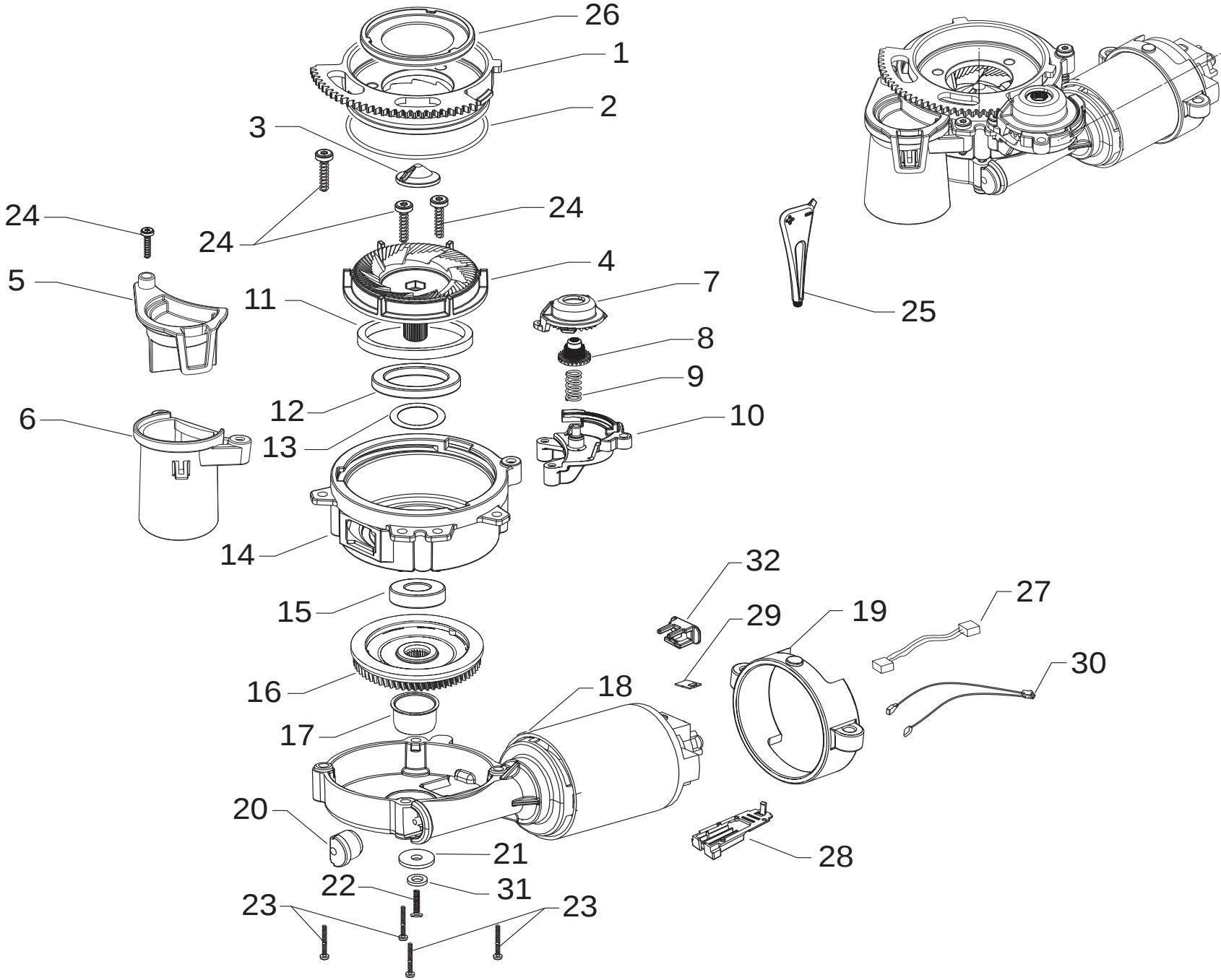
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Cod.10003870 - 10003877

POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	149205850	996530018056	BLACK TYPE ULKA PUMP W/BEVEL SUPPORT						
02	17800230	996530068726	2 POLES CONNECTOR PUMP CLP UL						
03	NV99.099	996530059843	TURBINE D=1,2 932-8521/00 ASSY.						
04	17800229	996530068671	3POLES CONNECTOR FLOWMETER CLP UL						
05	11004689	996530002484	TEA/BRASS SAFETY VALVE 16-18 BAR ASSY.						
06	16000540	996530009523	TRANSPAR.10,5X12,3 SILICONE TUBE IN ROLL						
07	12001621	996530072318	ULKA PUMP 9BAR EP5-R						
08	JS01.022	996530057357	SILICONE TUBE 5X10 60SH IN ROLL						
09	12001280	996530008024	SCREW TSP TORX 10 5X20 PLAST.ZN-B						
10	17000346	996530068751	HP / SLIM TUB.BOILER 1900W 230V ASSY.						
11	12001033	996530007973	THERMOSTAT ONE SHOT 190°						
12	12001715	996530069758	SCREW TCB TORX 20 M4X8 AUTOFORMING ZN-B						
13	190800100	996530026997	TEMPERATURE SENSOR NTC UL L=280MM						
14	17000899		BLACK TUB.BOILER SUPPORT CLP						
15	12000892	996530007947	OETIKER CLAMP D=9,5 16700004						
16	11001751	996530000997	TUB.BOILER V3 UPPER THERM.FIXING SPRING						
17	11022471	996530007381	BLACK CABLE 1WIRE SILIC.AWG16 130 MM						
18	16000380	996530009505	5X8,9 SILICONE TUBE IN ROLL						
19	17800154	996530072319	2 POLES CONNECTOR SUPPLY BOILER CLP						
20	11009146	996530005308	CABLE 1 WIRE SILIC.YELLOW/GREEN 290 MM						
	11026286	996530068717	HP/SLIM TUB.BOILER STD 1900W 230V ASSY.						



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Cod.10003870 - 10003877

POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	11027371		UPPER SUPPORT WITH COMOLDED MILL V2 CPL						
02	140328960	996530013577	NBR FDA OR METRIC 0530-15						
03	17001000		BLACK GRINDER COFFEE FEEDING SCREW CLP						
04	11027370		LOWER SUPPORT WITH COMOLDED MILL V2 CLP						
05	17000867	996530072329	BLK GROUND COFF.OUTLET CONVEYOR CAP CLP						
06	17000868	996530072338	BLK GROUND COFFEE OUTLET CONVEYOR CLP						
07	11002508	996530001296	UPPER COFFEEGRINDER GEAR SUPPORT P124						
08	11003784	996530001907	COFFEE GRINDING ADJUSTMENT GEAR P0049						
09	11002572	996530001308	COFFEEGRINDER REGULATION SPRING P124						
10	11002613	996530001314	LOWER COFFEEGRINDER GEAR SUPPORT P124						
11	140360500	996530013597	FELT RING 45,4X39,4X4						
12	123030300	996530011183	AXIAL BEARING EKKO 342.35252						
13	128381800	996530012374	STEEL CRINKLE WASHER 21,8X14X0,25						
14	17000878		UPPER BODY WITH COFF.GROUND OUTLET CLP						
15	123030200	996530011182	RADIAL BEARING 61900.2RS1						
16	226000300	996530029609	GEAR SX Z=38 FOR GRINDER MOTION ASSY.						
17	11002873	996530001389	INSULATOR BUSH FOR GRINDER MOTOR P124						
18	11000513	996530000317	MOTOR COFFEEGRINDER V3.1 230V ASSY.						
19	11000194	996530000115	BLACK COFFEEGRINDER MOTOR SUPPORT P124						
20	149214800	996530018139	MC V3 MOD=1,25 WORM SCREW CENTRING CAP						
21	128381902	996530012375	STEEL FLAT WASHER DI=4,3 DE=14 SP=1,5						
22	129574802	996530012928	SCREW TCB TORX 20 M4X30 ZN-B						
23	129661702	996530012992	SCREW TCB TORX 3,5X30 PLAST.ZN-B						
24	129914002	996530013165	SCREW TCB TORX 10 3,5X16 PLAST.ZN-B						
25	17000944	996530072374	BLACK GRINDER ADJUSTMENT KEY CLP						
26	17000882	996530067865	GREY CONSUMABLE HOPPER DOSER SEAL CLP						
27	17800227	996530072313	3 POLES CONNECTOR MC SENSOR CLP UL						
28	149199050	996530017963	BLK SENSOR SUPP. FOR COF.GRINDER MOTOR						
29	181540900	996530022784	ELECTR.BOARD WITH SENSOR HAL506 SF-K						
30	17800228		2 POLES CONNET. COFFEEGRIN. MOTOR CLP UL						
31	128310402	996530012341	GALV.WASHER UNI 8842 A4						
32	17001921		BLK WIRING FIX INSERT FOR GRINDER BOARD						
	17000883	996530072314	GEN.MOTOR COFFEE GRINDER CLP 230V ASSY.						

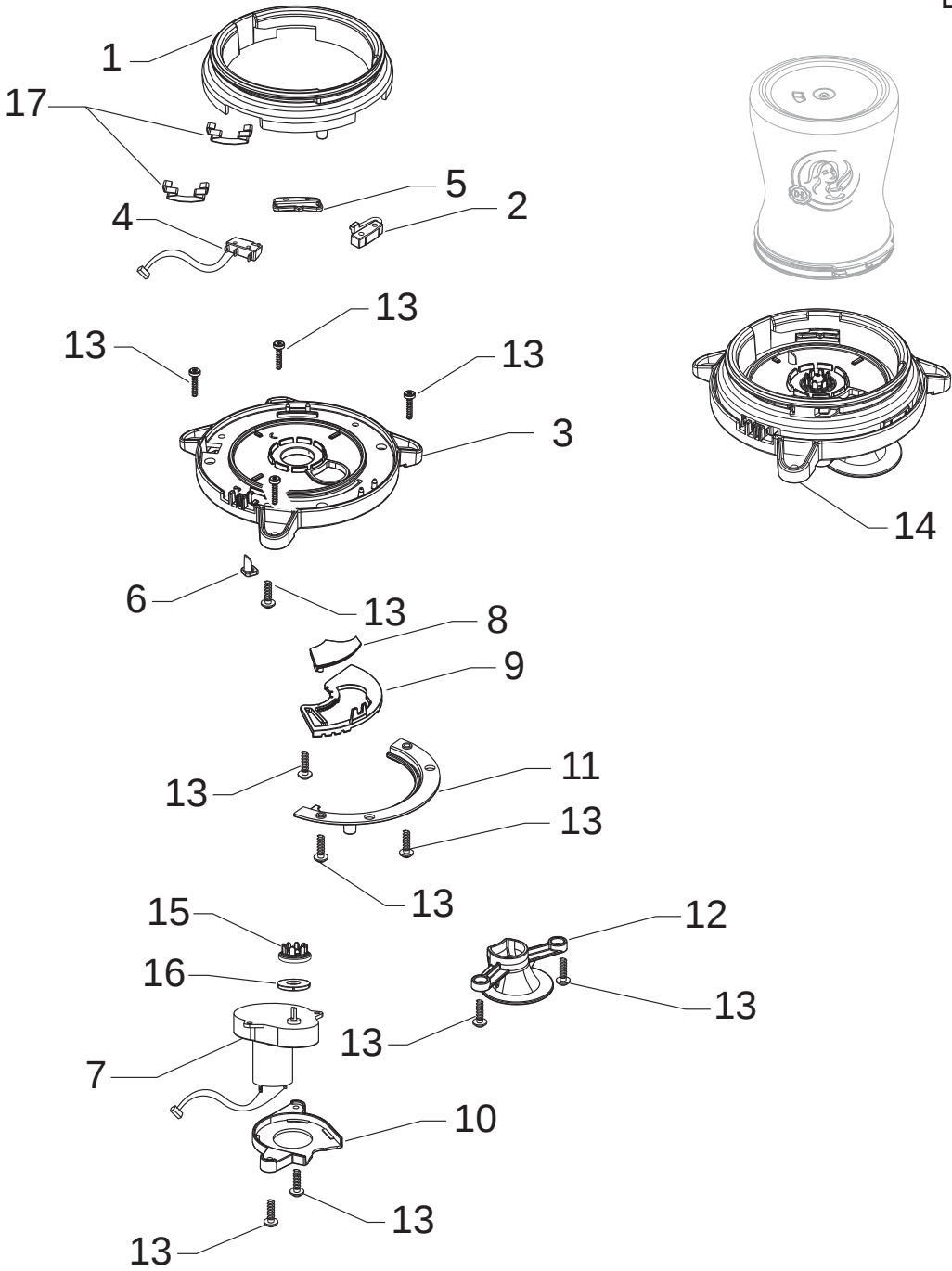


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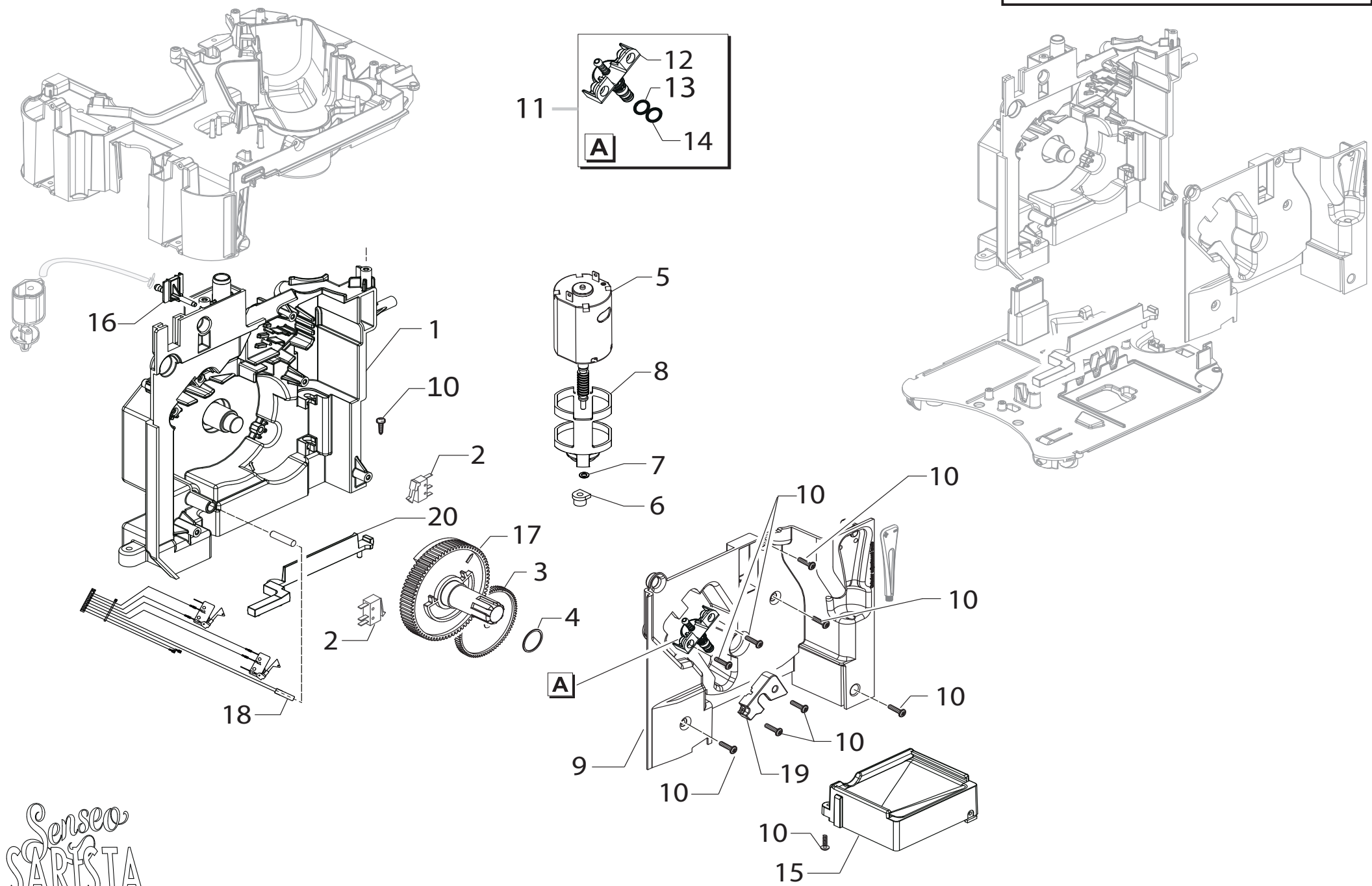
HD8010/10 - HD8030/60



Cod.10003870 - 10003877



POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	17000842	996530068083	BCR RING FOR CONSUMABLE INSERT CLP						
	11026532	996530072392	DEEP/BLK RING FOR CONSUMABLE INSERT CLP						
02	17000853	996530072359	BLK INSERT FOR CONSUMABLE UNBLOCKAGE CLP						
03	17000854	996530072362	BLK CONSUMABLE SUPPORT CLP						
04	17800276	996530068109	CONSUMABLE MICRO CLP UL ASSY.						
05	17000852	996530072372	BLK INSERT FOR CONSUMABLE BLOCKAGE CLP						
06	17000856	996530072345	BLACK CONSUMABLE ROTATION PIN CPL						
07	17800277		CONSUMABLE MOTOR CLP UL ASSY.						
08	17000857	996530072334	BLK CONSUMAB. HOLE COVER MOB.INSERT CLP						
09	17001141	996530072387	BLK CONSUMABLE HOLE COVER FIX.INSERT CLP						
10	17000855	996530072349	BLK CONSUMABLE RATIOMOTOR LID CLP						
11	17000858	996530072335	BLK CONSUMAB. HOLE COVER INSERT NUT CLP						
12	17000859	996530072367	BLK CONSUMABLE HOPPER DOSER CLP						
13	12000450	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N						
14	17000906	996530072324	BCR CONSUMABLE BEAN COFFEE CLP ASSY.						
	11026533	996530072391	DEEP/BLK CONSUMAB. BEAN COFFEE CLP ASSY						
15	17000862		BLACK CONSUMABLE ROTATION GEAR CPL						
16	17000861		BLK RATIOMOTOR CENTRING RING CLP						
17	17000964		STEEL CONSUMABLE INSERT RING SPRING CLP						



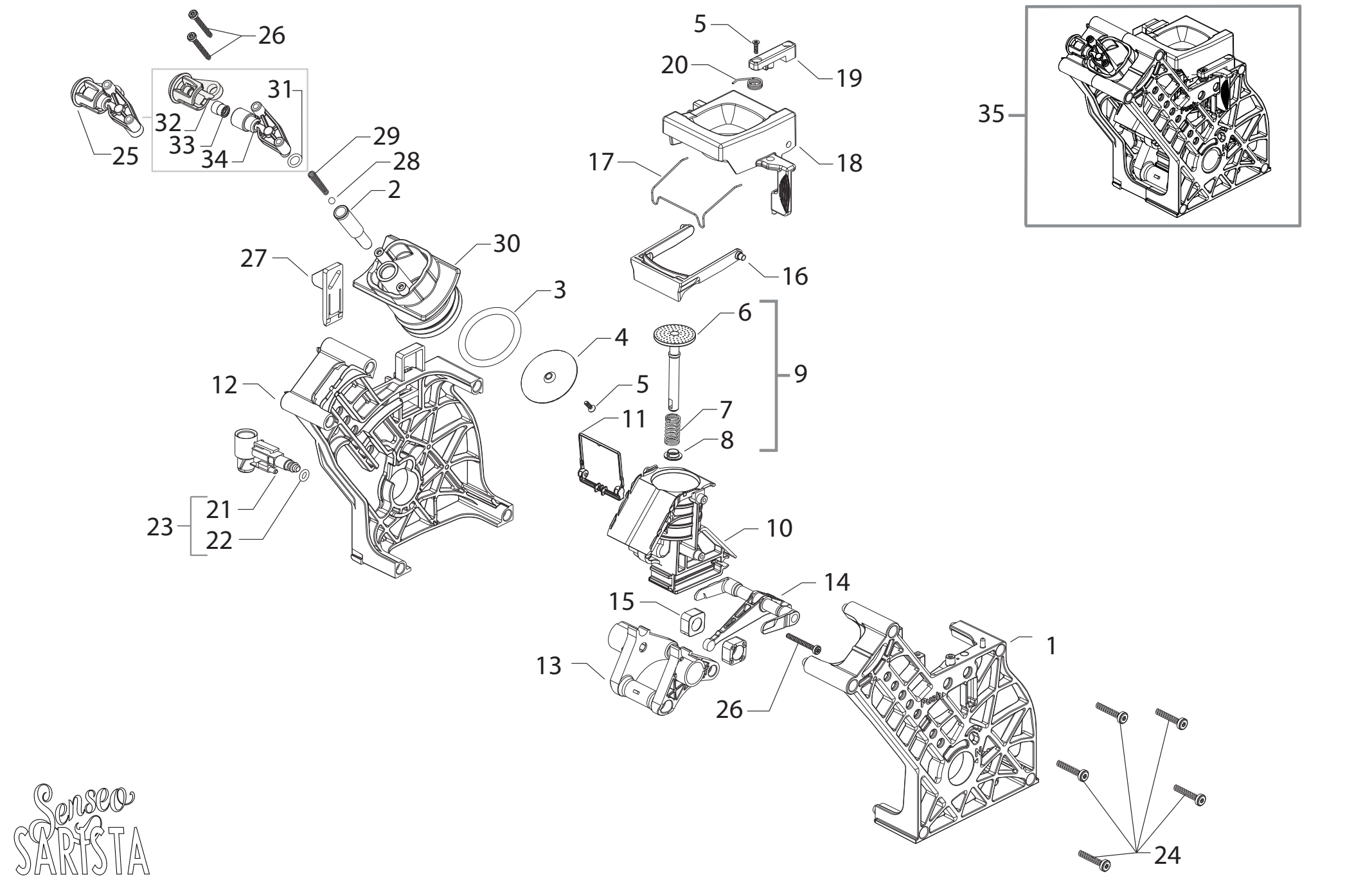
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PHILIPS HD8010/10 - HD8030/60



Cod.10003870 - 10003877

POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	17001385		BLK RATIOMOTOR MOUNTING PLATE CLP ASSY.						
02	NE05.038	996530058869	MICROSWITCH SAIA XCG5-81-P5						
03	146002800	996530016272	GREY GEAR Z=13/90 FOR RATIOMOTOR P124						
04	9161.132	996530050569	MYLAR WASHER FOR RATIOMOTOR						
05	11005214	996530002796	MOTOR FOR RATIOMOTOR P124 ASSY.						
06	9121.046	996530049898	BRONZE SINTERED BUSH FOR MOTOR RATIOM.						
07	148380200	996530017424	BAKELIZZATE WASHER D=5,5						
08	9121.044	996530049896	ANTIVIBRATION FOR MOTOR						
09	17000869	996530072384	BLK RATIOMOTOR MOUNTING PLATE COVER CLP						
10	129912521	996530013148	SCREW TCBR TORX 10 3,5X14 PLAST.SS						
11	17001394	996530072371	HOT WATER OUTLET CONNECTOR PIN CLP ASSY.						
12	17001617		HOT WATER OUTLET CONNECTOR PIN 9B.CLP						
13	NM01.035	996530059399	OR ORM 0090-20 SILICONE						
14	NM01.057	996530059419	OR ORM 0050-20 IN SILICONE						
15	17000872		GREY BREW UNIT SUPPORT CLP						
16	17000901	996530072376	BLK BREW UNIT COUPLING UPPER PLATE CLP						
17	17000941	996530072336	BLACK GEAR Z=77 FOR RATIOMOTOR CLP						
18	17800156	996530072337	MICRO+REED+MOTOR BREWUN.CLP UL ASSY.						
19	11027651		BLK RATIOMOT.MOUNT.PLATE COVER PROT.CLP						
20	17001298		BLK RATIOMOT.MOUNT.PLATE COVER SEAL CLP						



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PHILIPS HD8010/10 - HD8030/60



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POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	11028152		GREY BREW UNIT FRONT PLATE S/SCR.CLP						
02	17000932	996530072315	BLACK BREW UNIT COUNTER PISTON TUBE CLP						
03	NM01.044	996530059406	OR ORM 0320-40 SILICONE PTFE/FDA						
04	9161.268	996530050709	PERCOLATOR DE=35,8 ELFO						
05	12000895	996530007951	SCREW TSP TORX 10 3X10 PLAST.SS						
06	17000930	996530072377	BLK INTEGRAL PISTON BREW UNIT CLP ASSY.						
07	9161.198	996530050627	SS. 8 GR.BREW UNIT PISTON SPRING						
08	17001003		BREW UNIT PISTON BUSH CLP						
09	17001344	996530072383	BLK BREW UNIT NTEGR.PISTON GEN.CLP ASSY.						
10	17000914	996530072378	BLK BREW UNIT COFFEE CONTAINER CLP ASSY.						
11	17000907	996530072321	BLK BREW UNIT COUNTERPISTON SCRAPER CLP						
12	17000922		GREY BREW UNIT REAR PLATE CLP						
13	17000920	996530072347	BLACK ELBOW SHAFT BREW UNIT CLP						
14	17000918	996530072381	BLACK CONNECTING ROD BREW UNIT CLP						
15	17000931		BLACK BREW UNIT DRILLED BLOCK CLP						
16	17000921		BLACK BREW UNIT PISTON SCRAPER CLP						
17	17000606		SS SPRING FOR COFFEE BREW UNIT CLP						
18	17000924		BLACK BREW UNIT HOPPER DOSER CLP						
19	17000926		BLK BREW UNIT HOPPER BLOCKING PLATE CLP						
20	9161.378	996530050838	SS HOPPER SPRING FOR BREW UNIT SMART						
21	17000927		BLACK BREW UNIT WATER INLET SLEEVE CLP						
22	NM02.007	996530059441	OR 2025 IN TERMOIL						
23	17001381	996530072357	BLK BREW UNIT WATER INLET SLEEVE CLP ASS						
24	12000897	996530007953	SCREW TCB TORX 10 3,5X20 PLAST.SS						
25	17000935	996530072364	BLK BREW UNIT COF.OUTLET SLEEVE CLP ASSY						
26	12000550	996530007838	SCREW TCB TORX 10 3X25 PLAST.SS						
27	17000925		BLK BREW UNIT COUPLING LOWER PLATE CLP						
28	9991.168	996530051874	GLASS SPHERE D.5 MM						
29	11026366	996530072343	SS COFFEE UNIT CONTERPISTON SPRING CLP						
30	17000923	996530072325	BLACK BREW UNIT COUNTERPISTON CLP						
31	140328761	996530013575	OR METRIC 0060-15 IN TERMOIL						
32	17000933		BLK BREW UNIT COFFEE CONNECTION CLP						
33	145857962	996530016004	BLACK COFFEE CONNECTOR INSERT SEAL P124						
34	17000934		BLK BREW UNIT COFFEE OUTLET SLEEVE CLP						
35	17000936	996530072316	BLACK BREW UNIT CLP						

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PHILIPS HD8010/10 - HD8030/60



Cod.10003870 - 10003877

POS	CODE	12NC	DESCRIPTION	NOTE
01	11027628	996510055635	DEEP BLACK/INK GENERAL CARAFE CLP ASSY.	Jug HD8030/60
	11027629	996510055634	BCR/CHOCOLATE GENERAL CARAFE CLP ASSY.	Jug HD8010/10
02	20007092	996510055636	KIT SPARES INK CARAFE LID CLP	Juglid HD8010/10
	20007091	996510055637	KIT SPARES CHOCOLATE CARAFE LID CLP	Juglid HD8030/60

POS	CODE	12NC	DESCRIPTION	NOTE